Order Type:

1660 Agreed Order

Findings Order Justification:

N/A

Media:

AIR

Small Business:

No

Location(s) Where Violation(s) Occurred:

ExxonMobil Beaumont Refinery, 1795 Burt Street, Beaumont, Jefferson County

Type of Operation:

Petroleum refinery

Other Significant Matters:

Additional Pending Enforcement Actions: Yes, 2014-1766-AIR-E and 2014-

0429-AIR-E

Past-Due Penalties: No

Other: N/A

Interested Third-Parties: None

Texas Register Publication Date: August 21, 2015

Comments Received: No

Penalty Information

Total Penalty Assessed: \$33,938

Amount Deferred for Expedited Settlement: \$6,787 Amount Deferred for Financial Inability to Pay: \$0

Total Paid to General Revenue: \$13,576

Total Due to General Revenue: \$0

Payment Plan: N/A

Supplemental Environmental Project ("SEP") Conditional Offset: \$13,575

Name of SEP: Southeast Texas Regional Planning Commission (Third-Party

Pre-Approved)

Compliance History Classifications:

Person/CN - Satisfactory Site/RN - Satisfactory

Major Source: Yes

Statutory Limit Adjustment: N/A Applicable Penalty Policy: April 2014

Investigation Information

Complaint Date(s): N/A **Complaint Information**: N/A

Date(s) of Investigation: October 16, 2014

Date(s) of NOE(s): October 24, 2014

Violation Information

- 1. Failed to prevent unauthorized emissions. Specifically, the Respondent released 75,548.14 pounds ("lbs") of carbon monoxide ("CO"), 4,976.77 lbs of nitrogen oxides ("NOx"), 2,784.40 lbs of sulfur dioxide ("SO2"), and 354.65 lbs of volatile organic compounds ("VOC") from the Fluid Catalytic Cracking Unit ("FCCU") Scrubber Stack, Emissions Point Number ("EPN") o6STK 003, during an emissions event (Incident No. 201473) that began on July 24, 2014 and lasted 59 hours. This event occurred when the FCCU CO Boiler shut down due to a tube leak and the subsequent cooling action in the CO box inside the boiler. Consequently, the Selective Catalytic Reduction and the FCCU Continuous Emissions Monitoring System were bypassed in an effort to stabilize operations. Since the emissions event could have been avoided with better operation and maintenance practices, the Respondent is precluded from asserting an affirmative defense under 30 Tex. Admin. Code § 101.222 [30 Tex. Admin. Code §§ 116.715(a), 122.143(4), and 101.20(3), TEX. HEALTH & SAFETY CODE § 382.085(b), Federal Operating Permit ("FOP") No. O2000, Special Terms and Conditions ("STC") No. 18, and Flexible Permit Nos. 49138, PSDTX768M1, PSDTX799, PSDTX802, PSDTX932, and PSDTX992M1, Special Conditions ("SC") Nos. 1, 65(B), and 65(C)].
- 2. Failed to prevent unauthorized emissions. Specifically, the Respondent released 1,844.06 lbs of VOC, 998.89 lbs of CO, 100.07 lbs of hydrogen sulfide ("H2S"), 138.36 lbs of NOx, and 9,217.53 lbs of SO2 from the FCCU Flare, EPN 60FLR_008, 12.74 lbs of VOC, 6.90 lbs of CO, 0.69 lb of H2S, 0.96 lb of NOx, and 63.63 lbs of SO2 from the High Pressure Flare, EPN 60FLR_003, and 13,689 lbs of CO, 5.34 lbs of NOx, and 8.88 lbs of SO2 from the FCCU Scrubber Stack EPN 06STK_003, during an emissions event (Incident No. 201496) that occurred on July 27, 2014 and lasted 17 hours and 23 minutes. This event occurred when the Power Plant Console Shift Supervisor ("CSS") incorrectly moved the transformer taps causing Steam Turbine Generator ("STG") 34 to trip. Since the emissions event could have been avoided with better operation and maintenance practices, the Respondent is precluded from asserting an affirmative defense under 30 Tex. Admin. Code § 101.222 [30 Tex. Admin. Code §§ 116.715(a), 122.143(4), and 101.20(3), Tex. Health & Safety Code § 382.085(b), FOP No. 02000, STC No. 18, and Flexible Permit Nos. 49138, PSDTX768M1, PSDTX799, PSDTX802, PSDTX932, and PSDTX992M1, SC No. 1].

3. Failed to prevent unauthorized emissions. Specifically, the Respondent released 701 lbs of VOC from the FCCU Fugitive Area, EPN 06FUG_001, during an emissions event (Incident No. 202298) that occurred on August 13, 2014 and lasted three hours. This event occurred when the FCCU experienced overpressure conditions during its planned start-up due to the failure of process piping. Since the emissions event could have been avoided with better operation and maintenance practices, the Respondent is precluded from asserting an affirmative defense under 30 Tex. ADMIN. CODE § 101.222 [30 Tex. ADMIN. CODE §§ 116.715(a), 122.143(4), and 101.20(3), Tex. Health & Safety Code § 382.085(b), FOP No. 02000, STC No. 18, and Flexible Permit Nos. 49138, PSDTX768M1, PSDTX799, PSDTX802, PSDTX932, and PSDTX992M1, SC No. 1].

Corrective Actions/Technical Requirements

Corrective Action(s) Completed:

The Respondent has implemented the following corrective measures:

- a. By September 29, 2014, established and conducted a FCCU CSS training plan for abnormal events, added an oil permissive/interlock to prevent oil flow to the regenerator if inadequate air flow exists, and developed procedures for hot standby of the FCCU Regenerator in order to prevent a recurrence of emissions events due to the same cause as Incident No. 202298;
- b. By October 14, 2014, updated documentation to better clarify direction of tap movements when Volt Ampere Reactives ("VARs") are negative, updated STG startup and shutdown procedures to include adjusting VARs, and provided one-on-one training to each CSS in order to prevent a recurrence of emissions events due to the same cause as Incident No. 201496; and
- c. By November 10, 2014, developed and implemented a procedure to convert the FCCU from partial to full burn operations, added boiler feed water and boiler blowdown water operating envelopes to monitoring tools, tightened existing alarms and set additional alarms for water monitoring parameters, and included all modified and new water monitoring tools and alarms into routine monitoring discussions in order to prevent a recurrence of emissions events due to the same cause as Incident No. 201473.

Technical Requirements:

The Order will require the Respondent to implement and complete a SEP (see SEP Attachment A).

Litigation Information

Date Petition(s) Filed: N/A Date Answer(s) Filed: N/A SOAH Referral Date: N/A Hearing Date(s): N/A Settlement Date: N/A

Contact Information

TCEQ Attorney: N/A

TCEQ Enforcement Coordinator: Farhaud Abbaszadeh, Enforcement Division, Enforcement Team 1, MC 169, (512) 239-0779; Candy Garrett, Enforcement Division,

MC 219, (512) 239-1456

TCEQ SEP Coordinator: Stuart Beckley, SEP Coordinator, Enforcement Division,

MC 219, (512) 239-3565

Respondent: Fernando Salazar, Refinery Manager, ExxonMobil Oil Corporation, P.O.

Box 3311, Beaumont, Texas 77704 **Respondent's Attorney:** N/A

Attachment A

Docket Number: 2014-1641-AIR-E

SUPPLEMENTAL ENVIRONMENTAL PROJECT

Respondent:	ExxonMobil Oil Corporation
Penalty Amount:	Twenty-Seven Thousand One Hundred Fifty-One Dollars (\$27,151)
SEP Offset Amount:	Thirteen Thousand Five Hundred Seventy-Five Dollars (\$13,575)
Type of SEP:	Contribution to a Third-Party Pre-Approved SEP
Third-Party Administrator:	Southeast Texas Regional Planning Commission
Project Name:	Meteorological and Air Monitoring Network
Location of SEP:	Jefferson County

The Texas Commission on Environmental Quality ("TCEQ") agrees to offset a portion of the administrative penalty amount assessed in this Agreed Order for the Respondent to contribute to a Supplemental Environmental Project ("SEP"). The offset is equal to the SEP Offset Amount set forth above and is conditioned upon completion of the project in accordance with the terms of this Attachment A.

1. Project Description

a. Project

The Respondent shall contribute the SEP Offset Amount to the Third-Party Administrator named above. The contribution will be to the **Southeast Texas Regional Planning Commission** for the *Meteorological and Air Monitoring Network* project. The contribution will be used in accordance with the SEP between the Third-Party Administrator and the TCEQ (the "Project"). Specifically, the SEP Offset Amount will be used to operate, maintain, and potentially expand the existing Southeast Texas Regional Air Monitoring Network which includes nine monitoring stations currently at the following locations:

- Beaumont CAM#2
- Cove School CAM #C695
- Mauriceville CAM#642
- Port Arthur (Motiva) Industrial Site CAM #C628
- Port Arthur Memorial High School campus CAM #C689
- Port Neches CAM #136
- Sabine Pass CAM #C640

- Southeast Texas Regional Airport CAM #C643
- West Orange CAM #C9

Operation and maintenance of the ambient air monitoring stations includes canister sampling and gas chromatographs. Ancillary equipment includes sample conditioning systems, meteorological towers, climate controlled equipment shelters, a remote communications system, and electronic data logging capability. Ambient monitoring protocols have been and will continue to conform to applicable TCEQ or U.S. Environmental Protection Agency guidelines. The SEP will be done in accordance with all federal, state, and local environmental laws and regulations.

All dollars contributed will be used solely for the direct cost of implementing the Project, including, but not limited to supplies, materials, and equipment. Any portion of this contribution that is not spent on the specifically identified SEP may, at the discretion of the Executive Director ("ED"), be applied to another pre-approved SEP.

The Respondent's signature affixed to this Agreed Order certifies that the Respondent has no prior commitment to make this contribution and that it is being contributed solely in an effort to settle this enforcement action. The Respondent shall not profit in any manner from this SEP.

b. Environmental Benefit

Particulate matter, sulfides, oxides of nitrogen, volatile organic carbon compounds, and ambient air conditions are measured at the stations and the data are made accessible to TCEQ and the public. Sites may also provide continuous assessment of benzene, 1, 3-butadiene and styrene. This monitoring was not previously covered by existing ambient air monitoring systems.

Continued monitoring in this area of the community will help better understand air quality pollutants and will enable better identification of emission sources. The data will focus on specific chemicals that may raise air quality concerns.

c. Minimum Expenditure

The Respondent shall contribute at least the SEP Offset Amount to the Third-Party Administrator and comply with all other provisions of this SEP.

2. Performance Schedule

Within 30 days after the effective date of this Agreed Order, the Respondent must contribute the SEP Offset Amount to the Third-Party Administrator. The Respondent shall make the check payable to **Southeast Texas Regional Planning Commission SEP** and shall mail the contribution with a copy of the Agreed Order to:

Southeast Texas Regional Planning Commission Attention: Bob Dickinson, Director 2210 Eastex Freeway Beaumont, Texas 77703-4929

3. Records and Reporting

Concurrent with the payment of the SEP Offset Amount, the Respondent shall provide the Enforcement SEP Coordinator with a copy of the check and transmittal letter indicating full payment of the SEP Offset Amount to the Third-Party Administrator. The Respondent shall mail a copy of the check and transmittal letter to:

Texas Commission on Environmental Quality Enforcement Division Attention: SEP Coordinator, MC 219 P.O. Box 13087 Austin, Texas 78711-3087

4. Failure to Fully Perform

If the Respondent does not perform its obligations under this Attachment A, including full expenditure of the SEP Offset Amount and submittal of the required reporting described in Sections 2 and 3 above, the ED may require immediate payment of all or part of the SEP Offset Amount.

In the event the ED determines that the Respondent failed to fully implement and complete the Project, the Respondent shall remit payment for all or a portion of the SEP Offset Amount, as determined by the ED, and as set forth in the attached Agreed Order. After receiving notice of failure to complete the SEP, the Respondent shall include the docket number of the attached Agreed Order and a note that the enclosed payment is for the reimbursement of a SEP; shall make the check payable to "Texas Commission on Environmental Quality"; and shall mail it to:

> Texas Commission on Environmental Quality Litigation Division Attention: SEP Coordinator, MC 175 P.O. Box 13087 Austin, Texas 78711-3087

5. Publicity

Any public statements concerning this SEP and/or project, made by or on behalf of the Respondent must include a clear statement that **the project was performed as part of the settlement of an enforcement action brought by the TCEQ**. Such statements include advertising, public relations, and press releases.

6. Recognition

The Respondent may not seek recognition for this contribution in any other state or federal regulatory program.

7. Other SEPs by TCEQ or Other Agencies

The SEP Offset Amount identified in this Attachment A and in the attached Agreed Order has not been, and shall not be, included as a SEP for the Respondent under any other Agreed Order negotiated with the TCEQ or any other agency of the state or federal government.

		Penalty Calculation	n Worksheet (PC	W)	26 2014
Poli	icy Revision 4 (Apr			PCW Revision M	arch 26, 2014
CEQ	Assigned PCW	27-Oct-2014 10-Jun-2015	EPA Due		
	NENT/EACTLT	Y INFORMATION			
	Respondent	ExxonMobil Oil Corporation			
Reg. I	Ent. Ref. No. /Site Region	RN102450756	Major/Minor Source	Major	
CASE INF	ORMATION		No. of Violations	3	
Enf./	Case ID No.	49596 2014-1641-AIR-E	Order Type	1660	
Media	Program(s)	Air	Government/Non-Profit	Farhaud Abbaszadeh	
	Multi-Media		EC's Team	Enforcement Team 4	
Admi	n. Penalty \$ I	Limit Minimum \$0 Maximum	\$25,000	entannique estatut (e.e., e.e., e.e., estatut (e.e., e.e., e.e., e.e., e.e., e.e., e.e., e.e., e.e., e.e., e.e	
		Penalty Calcula	ition Section		+10.750
	DACE DENI	ALTY (Sum of violation base penal	ties)	Subtotal 1	\$18,750
					·
S	TMENTS (+ Subtotals 2-7 are of Compliance H	/-) TO SUBTOTAL 1 btained by multiplying the Total Base Penalty (Subtotal 100.0%	1) by the indicated percentage. Subto	tals 2, 3, & 7	\$18,750
	compliance in	to four NOVe with same/sim	ilar violations, two NOVs with		
i i	Notes	discimilar violations, seven orders with a	a denial of liability, and live		ndriddl
1	Notes	orders without a denial	of liability.		
	Culpability	No 0.0%	o Enhancement	Subtotal 4	\$0
:	Note	The Respondent does not meet th	ne culpability criteria.		111111111111111111111111111111111111111
-	Cood Enith E	ffort to Comply Total Adjustments		Subtotal 5	-\$3,562
	Good Paten E				÷0
1	Economic Be	Total EB Amounts \$235 *Cap	/o Enhancement* ped at the Total EB \$ Amount	Subtotal 6	\$0
	Estimat	ed Cost of Compliance \$18,500			\$33,938
CHM (OF SUBTOT	ΔIS 1-7		Final Subtotal	\$33,330
_ ~			0.0%	Adjustment	\$0
OTHE Reduces of	R FACTORS or enhances the Fi	AS JUSTICE MAY REQUIRE nal Subtotal by the indicated percentage.	0.0%		
	Notes		Final Pe	enalty Amount	\$33,938
Carlo Raile	HTODY I TM	IT ADJUSTMENT	Final Ass	essed Penalty	\$33,938
SIAI	GIORI LIN		20.0% Reduction	Adjustment	-\$6,787
DEFE	RRAL	(Enter number of			
Reduces	the Final Assessed	Penalty by the indicated percentage. (Enter number of			
	Notes	Deferral offered for expec	lited settlement.		

PAYABLE PENALTY

\$27,151

PCW

Respondent ExxonMobil Oil Corporation

Case ID No. 49596

Reg. Ent. Reference No. RN102450756

Media [Statute] Air

Enf. Coordinator Farhaud Abbaszadeh

Policy Revision 4 (April 2014)
PCW Revision March 26, 2014

Compliance History Worksheet

Component		Enter Number Here	<u>Adjus</u>
NOVs	Written notices of violation ("NOVs") with same or similar violations as those in the current enforcement action (number of NOVs meeting criteria)	4	20%
	Other written NOVs	2	4%
	Any agreed final enforcement orders containing a denial of liability (number of orders meeting criteria)	7	140%
Orders	Any adjudicated final enforcement orders, agreed final enforcement orders without a denial of liability, or default orders of this state or the federal government, or any final prohibitory emergency orders issued by the commission	5	125%
Judgments and Consent	Any non-adjudicated final court judgments or consent decrees containing a denial of liability of this state or the federal government (number of judgments or consent decrees meeting criteria)	0	0%
Decrees	Any adjudicated final court judgments and default judgments, or non-adjudicated final court judgments or consent decrees without a denial of liability, of this state or the federal government	0	0%
Convictions	Any criminal convictions of this state or the federal government (number of counts)	0	0%
Emissions	Chronic excessive emissions events (number of events)	0	0%
Audits	Letters notifying the executive director of an intended audit conducted under the Texas Environmental, Health, and Safety Audit Privilege Act, 74th Legislature, 1995 (number of audits for which notices were submitted)	0	0%
	Disclosures of violations under the Texas Environmental, Health, and Safety Audit Privilege Act, 74th Legislature, 1995 (number of audits for which violations were disclosed)	0	0%
	Plea	ase Enter Yes or No	
	Environmental management systems in place for one year or more	No	0%
Other	Voluntary on-site compliance assessments conducted by the executive director under a special assistance program	No	0%
	Participation in a voluntary pollution reduction program	No	0%
	Early compliance with, or offer of a product that meets future state or federal government environmental requirements	No	0%
eat Violator (Adjustment Pero	entage (Subt	otal 2)
No		entane /Subt	n#n/ 71
pliance Histo	ory Person Classification (Subtotal 7)	Circage (Subto	nai 3)
Satisfactory	Aujustment Perc	entage (Subto	otal 7)
pliance Histo	ory Summary (1) and the state of the state o		

History Notes Enhancement for four NOVs with same/similar violations, two NOVs with dissimilar violations, seven orders with a denial of liability, and five orders without a denial of liability.

Total Compliance History Adjustment Percentage (Subtotals 2, 3, & 7)

>> Final Compliance History Adjustment

Final Adjustment Percentage *capped at 100%

100%

This violation Final Assessed Penalty (adjusted for limits)

	E	conomic	Benefit	Wo	rksheet		e deservation deservation of the second of t
Respondent	ExxonMobil Oi	I Corporation					
Case ID No.	49596						
Reg. Ent. Reference No.	RN102450756						
Media						grander was the management of the state of t	
Violation No.						Percent Interest	Years of
Violation No.	• ‡					. c. cent Threeest	Depreciation
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	Item Cost	Date Required	Final Date	Yrs	Interest Saved	A comparation of the first of the contract of the property of the comparation	man i manimi a pipuli kumi i ili sullui
Item Description	No commas or \$				Interest Saveu	Onetime Costs	EB Amount
Delayed Costs							
Equipment				0.00	\$0	\$0	\$0
Buildings				0.00	\$0	\$0	\$0
Other (as needed)				0.00	\$0	\$0	\$0
Engineering/Construction				0.00	\$0	\$0	\$0
Land Record Keeping System	<u> </u>			0.00	\$0	n/a	\$0
Training/Sampling	\$1,500			0.00	\$0	n/a	\$0
Remediation/Disposal	\$1,500	24-Jul-2014	29-Oct-2014	0.27	\$20	n/a	\$20
Permit Costs				0.00	\$0	n/a	\$0
Other (as needed)	\$10,000	34 3.7 2044		0.00	\$0	n/a	\$0
other (us needed)		24-Jul-2014	10-Nov-2014	0.30	\$149	n/a	\$149
	Estimated	cost to develop a	nd implement a	proce	dure to convert the	FCCU from partial t	o full burn
Notes to make the	l oberations,	add boller feed Wi	ater and boiler	blowdo)wn water oneratio	a enveloped to moni	toring topic
Notes for DELAYED costs	laducen evizani	g alai ilis allu set a	additional alarn	ns for v	vater monitoring na	erameters and inclu	أأحال سممطافا حياأ
	and new water	i monitoring took	s and alarms in	to rout	ine monitorina disc	ussions The Date D	equired is the
. :		Jace the emission	s event began.	The F	inal Dates are the	dates of compliance	#
Avoided Costs	ANNUALI	ZE [1] avoided	costs before	enterir	ng item (except f	or one-time avoid	ed costs)
Disposal				0.00	\$0	\$0	\$0
Personnel				0.00	\$0	\$0	\$0
Inspection/Reporting/Sampling				0.00	\$0	\$0	\$0
Supplies/Equipment				0.00	\$0	\$0	\$0
Financial Assurance [2]				0.00	\$0	\$0	\$0
ONE-TIME avoided costs [3] Other (as needed)				0.00	\$0	\$0	\$0
Other (as needed)				0.00	\$0	\$0	\$0
Notes for AVOIDED costs							
L.							
Approx. Cost of Compliance		\$11,500			TOTAL		\$169

\$169

	E	conomic	Benefit	Wo	rksheet	Agging the same of	14000 1000 100 1 1 1 1 1 1 1 1 1 1 1 1 1
Respondent	ExxonMobil Ol	Corporation					
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Reg. Ent. Reference No.	RN102450756						
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Delayed Costs				a. i,ii	Harris .		
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Buildings				0.00		\$0	\$0 \$0
Other (as needed)				0.00	\$0	\$0	\$0
Engineering/Construction				0.00	\$0	\$0	\$0 \$0
Land				0.00	\$0	n/a	\$0 \$0
Record Keeping System				0.00	\$0	n/a	\$0 \$0
Training/Sampling	\$5,000	27-Jul-2014	14-Oct-2014	0.22	\$54	n/a	\$54
Remediation/Disposal				0.00	\$0	n/a	\$0
Permit Costs				0.00	\$0	n/a	\$0
Other (as needed)				0.00	\$0	n/a	\$0
	Estimated co	st to undate docu	montation to h	attan al	In the second second		
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	VAIXS, and pr	Ovide one-on-one	training to eac	in CSS	. The Date Require	d is the date the em	nissions event
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Personnel				0.00	\$0	\$0 \$0	\$0
Inspection/Reporting/Sampling				0.00	\$0 \$0	\$0 \$0	\$0
Supplies/Equipment				0.00	\$0	\$0	\$0
Financial Assurance [2]				0.00	\$0	\$0	\$0
ONE-TIME avoided costs [3]				0.00	\$0	\$0 \$0	<u>\$0</u> \$0
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MOTOR TOL MYOTHER COSTS							
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Approx. Cost of Compliance		#E 000]				***************************************	
- Francisco de desirance	L	\$5,000			TOTAL		\$54

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Respondent Case ID No. Reg. Ent. Reference No.	ExxonMobil Oil 49596						
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Equipment				0.00	\$0	\$0	\$0
Buildings				0.00	\$0	\$0	\$0
Other (as needed)				0.00	\$0	\$0	\$0
Engineering/Construction				0.00	\$0	\$0	\$0
Land				0.00	\$0	n/a	\$0
Record Keeping System				0.00	\$0	n/a	\$0
Training/Sampling	\$500	13-Aug-2014	18-Sep-2014	0.10	\$2	n/a	\$2
Remediation/Disposal				0.00	\$0	n/a	\$0
Permit Costs				0.00	\$0	n/a	\$0
Other (as needed)	\$1,500	13-Aug-2014	29-Sep-2014	0.13	\$10	n/a	\$10
Notes for DELAYED costs	flow to the r	or not standby of egenerator if inac occur	the FCCU Rege dequate airflow red. The Final D	nerato exists. Dates a	or, and add an oil p The Date Required are the dates of cor		to prevent oil issions event
Avoided Costs	ANNUALI	ZE [1] avoided	costs before	enterii	ng item (except f	or one-time avoid	led costs)
Disposal				0.00	\$0	\$0	\$0
Personnel				0.00	\$0	\$0	\$0
Inspection/Reporting/Sampling				0.00	\$0	\$0	\$0
Supplies/Equipment				0.00	\$0	\$0	\$0
Financial Assurance [2]				0.00	\$0	\$0	\$0
ONE-TIME avoided costs [3]				0.00	\$0	\$0.	\$0
Other (as needed)				0.00	\$0	\$0	\$0
Notes for AVOIDED costs							
Approx. Cost of Compliance		\$2,000			TOTAL[\$12

The TCEQ is committed to accessibility.

To request a more accessible version of this report, please contact the TCEQ Help Desk at (512) 239-4357.



Compliance History Report

PUBLISHED Compliance History Report for CN600920748, RN102450756, Rating Year 2014 which includes Compliance History (CH) components from September 1, 2009, through August 31, 2014.

Customer, Respondent, CN600920748, ExxonMobil Oil Corporation Classification: SATISFACTORY Rating: 3.37

or Owner/Operator:

Regulated Entity: RN102450756, EXXONMOBIL BEAUMONT Classification: SATISFACTORY Rating: 16.45

REFINERY

Complexity Points: 44 Repeat Violator: NO

CH Group: 02 - Oil and Petroleum Refineries

Location: 1795 BURT STREET BEAUMONT, TEXAS 77701-6312, JEFFERSON COUNTY

TCEQ Region: REGION 10 - BEAUMONT

ID Number(s):

INDUSTRIAL AND HAZARDOUS WASTE PERMIT 50139

INDUSTRIAL AND HAZARDOUS WASTE EPA ID
TXD990797714

INDUSTRIAL AND HAZARDOUS WASTE SOLID WASTE

AIR NEW SOURCE PERMIT 7208

REGISTRATION # (SWR) 30587

AIR NEW SOURCE PERMITS REGISTRATION 10291

AIR NEW SOURCE PERMITS REGISTRATION 10291
AIR NEW SOURCE PERMITS REGISTRATION 12139
AIR NEW SOURCE PERMITS REGISTRATION 12139
AIR NEW SOURCE PERMITS REGISTRATION 12817

AIR NEW SOURCE PERMITS REGISTRATION 13120 AIR NEW SOURCE PERMITS REGISTRATION 15261

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AIR NEW SOURCE PERMITS REGISTRATION 24159

AIR NEW SOURCE PERMITS REGISTRATION 26121
AIR NEW SOURCE PERMITS REGISTRATION 26860
AIR NEW SOURCE PERMITS REGISTRATION 27539

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AIR NEW SOURCE PERMITS REGISTRATION 20039

AIR NEW SOURCE PERMITS REGISTRATION 30343

AIR NEW SOURCE PERMITS REGISTRATION 33642

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AIR NEW SOURCE PERMITS REGISTRATION 34963 AIR NEW SOURCE PERMITS REGISTRATION 37234
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AIR NEW SOURCE PERMITS REGISTRATION 42951 AIR NEW SOURCE PERMITS REGISTRATION 43132

AIR NEW SOURCE PERMITS REGISTRATION 43433

AIR NEW SOURCE PERMITS REGISTRATION 43675

AIR NEW SOURCE PERMITS REGISTRATION 44038

AIR NEW SOURCE PERMITS REGISTRATION 47175

AIR NEW SOURCE PERMITS PERMIT 49138 AIR NEW SOURCE PERMITS ACCOUNT NUMBER JE0067I
AIR NEW SOURCE PERMITS REGISTRATION 102097 AIR NEW SOURCE PERMITS REGISTRATION 114668

AIR NEW SOURCE PERMITS AFS NUM 4824500018

AIR NEW SOURCE PERMITS REGISTRATION 90127

AIR NEW SOURCE PERMITS EPA PERMIT PSDTX932 AIR NEW SOURCE PERMITS EPA PERMIT PSDTX768

AIR NEW SOURCE PERMITS EPA PERMIT PSDTX768M1 AIR NEW SOURCE PERMITS EPA PERMIT PSDTX992

AIR NEW SOURCE PERMITS REGISTRATION 54487 AIR NEW SOURCE PERMITS REGISTRATION 72569

AIR NEW SOURCE PERMITS REGISTRATION 56428 AIR NEW SOURCE PERMITS REGISTRATION 74552

AIR NEW SOURCE PERMITS REGISTRATION 75172

AIR NEW SOURCE PERMITS EPA PERMIT PSDTX799

AIR NEW SOURCE PERMITS REGISTRATION 92941

AIR NEW SOURCE PERMITS REGISTRATION 78516 AIR NEW SOURCE PERMITS REGISTRATION 79641

AIR NEW SOURCE PERMITS EPA PERMIT PSDTX992M1
AIR NEW SOURCE PERMITS REGISTRATION 85876
AIR NEW SOURCE PERMITS REGISTRATION 85990

AIR NEW SOURCE PERMITS REGISTRATION 87029 AIR NEW SOURCE PERMITS REGISTRATION 88261

AIR NEW SOURCE PERMITS REGISTRATION 87499 AIR NEW SOURCE PERMITS REGISTRATION 90845

AIR NEW SOURCE PERMITS REGISTRATION 90470 AIR NEW SOURCE PERMITS REGISTRATION 90733

AIR NEW SOURCE PERMITS REGISTRATION 91409 AIR NEW SOURCE PERMITS REGISTRATION 89878
AIR NEW SOURCE PERMITS REGISTRATION 90859 AIR NEW SOURCE PERMITS REGISTRATION 89318

AIR NEW SOURCE PERMITS REGISTRATION 90859

AIR NEW SOURCE PERMITS REGISTRATION 85988

AIR NEW SOURCE PERMITS REGISTRATION 85988

AIR NEW SOURCE PERMITS REGISTRATION 90462 AIR NEW SOURCE PERMITS REGISTRATION 90917
AIR NEW SOURCE PERMITS REGISTRATION 91236 AIR NEW SOURCE PERMITS REGISTRATION 87903

AIR NEW SOURCE PERMITS REGISTRATION 91236 AIR NEW SOURCE PERMITS REGISTRATION 87903
AIR NEW SOURCE PERMITS REGISTRATION 89728 AIR NEW SOURCE PERMITS REGISTRATION 90328

AIR NEW SOURCE PERMITS REGISTRATION 88089 AIR NEW SOURCE PERMITS REGISTRATION 91148
AIR NEW SOURCE PERMITS REGISTRATION 87414 AIR NEW SOURCE PERMITS REGISTRATION 88127

AIR NEW SOURCE PERMITS REGISTRATION 87735 AIR NEW SOURCE PERMITS REGISTRATION 87500 AIR NEW SOURCE PERMITS REGISTRATION 92224 AIR NEW SOURCE PERMITS REGISTRATION 92943 AIR NEW SOURCE PERMITS REGISTRATION 92851 AIR NEW SOURCE PERMITS REGISTRATION 86449 AIR NEW SOURCE PERMITS REGISTRATION 93188 AIR NEW SOURCE PERMITS REGISTRATION 92299 AIR NEW SOURCE PERMITS REGISTRATION 92539 AIR NEW SOURCE PERMITS REGISTRATION 93199 AIR NEW SOURCE PERMITS REGISTRATION 91602 AIR NEW SOURCE PERMITS REGISTRATION 93179 AIR NEW SOURCE PERMITS REGISTRATION 93721 AIR NEW SOURCE PERMITS REGISTRATION 94048 AIR NEW SOURCE PERMITS REGISTRATION 93623 AIR NEW SOURCE PERMITS REGISTRATION 93474 AIR NEW SOURCE PERMITS REGISTRATION 93578 AIR NEW SOURCE PERMITS REGISTRATION 94027 AIR NEW SOURCE PERMITS REGISTRATION 93762 AIR NEW SOURCE PERMITS REGISTRATION 93570 AIR NEW SOURCE PERMITS REGISTRATION 93478 AIR NEW SOURCE PERMITS REGISTRATION 94294 AIR NEW SOURCE PERMITS REGISTRATION 94268 AIR NEW SOURCE PERMITS REGISTRATION 94354 AIR NEW SOURCE PERMITS REGISTRATION 94804 AIR NEW SOURCE PERMITS REGISTRATION 94425 AIR NEW SOURCE PERMITS REGISTRATION 94341 AIR NEW SOURCE PERMITS REGISTRATION 94731 AIR NEW SOURCE PERMITS REGISTRATION 95575 AIR NEW SOURCE PERMITS REGISTRATION 95832 AIR NEW SOURCE PERMITS REGISTRATION 96019 AIR NEW SOURCE PERMITS REGISTRATION 95647 AIR NEW SOURCE PERMITS REGISTRATION 97520 AIR NEW SOURCE PERMITS REGISTRATION 98792 AIR NEW SOURCE PERMITS REGISTRATION 97110 AIR NEW SOURCE PERMITS REGISTRATION 99410 AIR NEW SOURCE PERMITS REGISTRATION 100219 AIR NEW SOURCE PERMITS REGISTRATION 99652 AIR NEW SOURCE PERMITS REGISTRATION 101372 AIR NEW SOURCE PERMITS REGISTRATION 97833 AIR NEW SOURCE PERMITS REGISTRATION 100526 AIR NEW SOURCE PERMITS REGISTRATION 98064 AIR NEW SOURCE PERMITS REGISTRATION 98524 AIR NEW SOURCE PERMITS REGISTRATION 103755 AIR NEW SOURCE PERMITS REGISTRATION 101878 AIR NEW SOURCE PERMITS REGISTRATION 102332 **AIR NEW SOURCE PERMITS REGISTRATION 108241 AIR NEW SOURCE PERMITS REGISTRATION 105875 AIR NEW SOURCE PERMITS REGISTRATION 110317 AIR NEW SOURCE PERMITS REGISTRATION 119213** AIR NEW SOURCE PERMITS REGISTRATION 123727 AIR NEW SOURCE PERMITS REGISTRATION 121425 **AIR NEW SOURCE PERMITS REGISTRATION 120121 AIR NEW SOURCE PERMITS REGISTRATION 124500 AIR NEW SOURCE PERMITS REGISTRATION 118857 AIR NEW SOURCE PERMITS REGISTRATION 110739 AIR NEW SOURCE PERMITS REGISTRATION 118827 AIR NEW SOURCE PERMITS REGISTRATION 108480 AIR NEW SOURCE PERMITS REGISTRATION 115390 AIR NEW SOURCE PERMITS REGISTRATION 111620**

AIR NEW SOURCE PERMITS REGISTRATION 89812 AIR NEW SOURCE PERMITS REGISTRATION 91227 AIR NEW SOURCE PERMITS REGISTRATION 88020 AIR NEW SOURCE PERMITS REGISTRATION 91496 AIR NEW SOURCE PERMITS REGISTRATION 91853 AIR NEW SOURCE PERMITS REGISTRATION 92674 AIR NEW SOURCE PERMITS REGISTRATION 93142 AIR NEW SOURCE PERMITS REGISTRATION 92106 AIR NEW SOURCE PERMITS REGISTRATION 92401 AIR NEW SOURCE PERMITS REGISTRATION 92399 AIR NEW SOURCE PERMITS REGISTRATION 93090 AIR NEW SOURCE PERMITS REGISTRATION 93383 AIR NEW SOURCE PERMITS REGISTRATION 93629 AIR NEW SOURCE PERMITS REGISTRATION 93639 AIR NEW SOURCE PERMITS REGISTRATION 93761 AIR NEW SOURCE PERMITS REGISTRATION 93764 AIR NEW SOURCE PERMITS REGISTRATION 93964 AIR NEW SOURCE PERMITS REGISTRATION 93475 AIR NEW SOURCE PERMITS REGISTRATION 93477 AIR NEW SOURCE PERMITS REGISTRATION 93767 AIR NEW SOURCE PERMITS REGISTRATION 94162 AIR NEW SOURCE PERMITS REGISTRATION 94161 AIR NEW SOURCE PERMITS REGISTRATION 94279 AIR NEW SOURCE PERMITS REGISTRATION 94417 AIR NEW SOURCE PERMITS REGISTRATION 94612 AIR NEW SOURCE PERMITS REGISTRATION 94564 AIR NEW SOURCE PERMITS REGISTRATION 94562 AIR NEW SOURCE PERMITS REGISTRATION 94797 AIR NEW SOURCE PERMITS REGISTRATION 95642 AIR NEW SOURCE PERMITS REGISTRATION 95993 AIR NEW SOURCE PERMITS REGISTRATION 95866 AIR NEW SOURCE PERMITS REGISTRATION 98418 AIR NEW SOURCE PERMITS REGISTRATION 99039 AIR NEW SOURCE PERMITS REGISTRATION 96587 AIR NEW SOURCE PERMITS REGISTRATION 100731 AIR NEW SOURCE PERMITS REGISTRATION 102792 AIR NEW SOURCE PERMITS REGISTRATION 98893 AIR NEW SOURCE PERMITS REGISTRATION 99038 AIR NEW SOURCE PERMITS REGISTRATION 100673 AIR NEW SOURCE PERMITS REGISTRATION 99913 AIR NEW SOURCE PERMITS REGISTRATION 96630 **AIR NEW SOURCE PERMITS REGISTRATION 100527 AIR NEW SOURCE PERMITS REGISTRATION 102188** AIR NEW SOURCE PERMITS REGISTRATION 103591 **AIR NEW SOURCE PERMITS REGISTRATION 103059 AIR NEW SOURCE PERMITS REGISTRATION 107433 AIR NEW SOURCE PERMITS REGISTRATION 106444 AIR NEW SOURCE PERMITS REGISTRATION 111668 AIR NEW SOURCE PERMITS REGISTRATION 110804 AIR NEW SOURCE PERMITS REGISTRATION 119344 AIR NEW SOURCE PERMITS REGISTRATION 111476 AIR NEW SOURCE PERMITS REGISTRATION 112348 AIR NEW SOURCE PERMITS EPA PERMIT PAL50 AIR NEW SOURCE PERMITS REGISTRATION 110737 AIR NEW SOURCE PERMITS REGISTRATION 109305 AIR NEW SOURCE PERMITS REGISTRATION 120491 AIR NEW SOURCE PERMITS REGISTRATION 118693 AIR NEW SOURCE PERMITS REGISTRATION 110741 AIR NEW SOURCE PERMITS REGISTRATION 124299 AIR NEW SOURCE PERMITS REGISTRATION 118359**

AIR NEW SOURCE PERMITS REGISTRATION 109236 AIR NEW SOURCE PERMITS REGISTRATION 114782 AIR NEW SOURCE PERMITS REGISTRATION 115953 AIR NEW SOURCE PERMITS REGISTRATION 109799 AIR NEW SOURCE PERMITS REGISTRATION 122157 AIR NEW SOURCE PERMITS REGISTRATION 115389 AIR NEW SOURCE PERMITS REGISTRATION 109506 AIR NEW SOURCE PERMITS REGISTRATION 108334 AIR NEW SOURCE PERMITS REGISTRATION 108669 AIR NEW SOURCE PERMITS REGISTRATION 110725 AIR NEW SOURCE PERMITS REGISTRATION 108143 AIR NEW SOURCE PERMITS REGISTRATION 109657 AIR NEW SOURCE PERMITS REGISTRATION 119373 AIR NEW SOURCE PERMITS REGISTRATION 109660 AIR NEW SOURCE PERMITS REGISTRATION 116185 AIR NEW SOURCE PERMITS REGISTRATION 108920 AIR NEW SOURCE PERMITS REGISTRATION 112352 AIR NEW SOURCE PERMITS REGISTRATION 110699 AIR NEW SOURCE PERMITS REGISTRATION 118284 AIR NEW SOURCE PERMITS REGISTRATION 114931 AIR NEW SOURCE PERMITS REGISTRATION 107282 AIR NEW SOURCE PERMITS REGISTRATION 122640 AIR NEW SOURCE PERMITS REGISTRATION 115272 AIR NEW SOURCE PERMITS REGISTRATION 127613 AIR NEW SOURCE PERMITS REGISTRATION 79540 AIR NEW SOURCE PERMITS REGISTRATION 127353 AIR NEW SOURCE PERMITS REGISTRATION 118871 AIR NEW SOURCE PERMITS REGISTRATION 108777 WASTEWATER EPA ID TX0118737

WASTEWATER PERMIT WQ0003426000 AIR OPERATING PERMITS PERMIT 1999

AIR OPERATING PERMITS ACCOUNT NUMBER JE0067I

AIR OPERATING PERMITS PERMIT 1998 AIR OPERATING PERMITS PERMIT 2041 AIR OPERATING PERMITS PERMIT 2043 AIR OPERATING PERMITS PERMIT 2045 AIR OPERATING PERMITS PERMIT 2047 AIR OPERATING PERMITS PERMIT 2049 AIR OPERATING PERMITS PERMIT 2000

STORMWATER PERMIT TXR05K942

AIR EMISSIONS INVENTORY ACCOUNT NUMBER JE0067I

AIR OPERATING PERMITS PERMIT 1871 AIR OPERATING PERMITS PERMIT 1870 AIR OPERATING PERMITS PERMIT 2040 AIR OPERATING PERMITS PERMIT 2042 AIR OPERATING PERMITS PERMIT 2044 AIR OPERATING PERMITS PERMIT 2046

AIR OPERATING PERMITS ACCOUNT NUMBER JE0067I

PETROLEUM STORAGE TANK REGISTRATION

AIR OPERATING PERMITS PERMIT 2048

REGISTRATION 12825

IHW CORRECTIVE ACTION SOLID WASTE REGISTRATION

(SWR) 30587

POLLUTION PREVENTION PLANNING ID NUMBER

P00441

Compliance History Period: September 01, 2009 to August 31, 2014 Rating Year: 2014 **Rating Date:** 09/01/2014

Date Compliance History Report Prepared: January 07, 2015 Agency Decision Requiring Compliance History: Component Period Selected: January 07, 2010 to January 07, 2015

TCEQ Staff Member to Contact for Additional Information Regarding This Compliance History.

Name: Farhaud Abbaszadeh Phone: (512) 239-0779

Site and Owner/Operator History:

YES 1) Has the site been in existence and/or operation for the full five year compliance period?

NO 2) Has there been a (known) change in ownership/operator of the site during the compliance period?

3) If **YES** for #2, who is the current owner/operator? N/A

4) If YES for #2, who was/were the prior N/A

owner(s)/operator(s)?

If YES, when did the change(s) in owner or operator N/A occur?

Components (Multimedia) for the Site Are Listed in Sections A - J

A. Final Orders, court judgments, and consent decrees:

Effective Date: 06/04/2010 ADMINORDER 2009-1194-IWD-E (1660 Order-Agreed Order With Denial) 1

Classification: Minor

Citation: 2D TWC Chapter 26, SubChapter A 26.121(a)

30 TAC Chapter 305, SubChapter F 305.125(1)

Rqmt Prov:Effluent Limits PERMIT

Description: Failure to comply with permit effluent limits as documented by a TCEQ record review of self-reported data.

Classification: Moderate

Citation: 30 TAC Chapter 305, SubChapter F 305.125(17) Rgmt Prov:24-hour Acute Biomonitoring Requirements PERMIT Description: Failure to timely submit effluent monitoring results at the intervals specified in the permit as documented by a TCEQ record review.

2 Effective Date: 10/15/2010 ADMINORDER 2010-0586-AIR-E (Findings Order-Agreed Order Without Denial)

Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov:FOP O-02048, General Terms and Condition OP

FOP O-02048, Special Condition 11 OP

NSR Permit 19566, Special Condition 1 PERMIT

Description: Failure to maintain emission rates below the allowable emission limits.

3 Effective Date: 11/15/2010 ADMINORDER 2010-0258-AIR-E (1660 Order-Agreed Order With Denial)

Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rgmt Prov: FOP O-01998 General Terms and Conditions OP

FOP O-01998 Special Condition 15 OP

NSR Permit 19566, Special Condition 1 PERMIT

Description: Failed to maintain an emission rate below the allowable limit for CO from the Crude B Vacuum Heater [Emission Point Number ("EPN") 05STK_002], and TEX. HEALTH & SAFETY CODE § 382.085(b). Specifically, the Respondent exceeded the permitted rolling CO emission limit of 8.20 tpy during the January 1, 2007 through December 31, 2007 period by 15.26 tpy and during the January 1, 2008 through December 31, 2008 period by 12.92 tpy.

Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rgmt Prov: FOP O-02041, General Terms and Condition OP

FOP O-02041, Special Condition 13 OP

NSR Permit 49151, Special Condition 1 PERMIT

Description: Failed to maintain emission rates below the allowable limits for CO and sulfur dioxide ("SO2") from the Atmospheric Heater B1-A (EPN 36STK_002). Specifically, the Respondent exceeded the permitted CO emission limit of 18.72 lbs/hr on February 29, 2008, May 13, 2008, May 16, 2008, and June 11, 2008 with a total exceedance of 68.02 lbs. In addition, the permitted SO2 emission limit of 6.60 lbs/hr was exceeded on February 2, 2008, February 3, 2008, and March 2, 2008 with a total exceedance of 5.80 l

Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rgmt Prov: FOP O-02041, General Terms and Condition OP

FOP O-02041, Special Condition 13 OP

NSR Permit 49151, Special Condition 1 PERMIT

Description: Failed to maintain emission rates below the allowable limits for CO and SO2 from the Atmospheric Heater B1-B (EPN 36STK_004). . Specifically, the Respondent exceeded the permitted CO emission limit of 18.72 lbs/hr on August 10, 2008 and January 18, 2009 with a total exceedance of 10.46 lbs. In addition, the permitted SO2 emission limit of 6.60 lbs/hr was exceeded on February 2, 2008 and February 3, 2008 with a total exceedance of 10.50 lbs.

Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov:FOP O-02041, General Terms and Condition OP

FOP O-02041, Special Condition 13 OP

NSR Permit 49151, Special Condition 1 PERMIT

Description: Failed to maintain emission rates below the allowable limits for SO2 from the Vacuum Heater B-2 (EPN 36STK_006). Specifically, the Respondent exceeded the permitted SO2 emission limit of 2.48 lbs/hr on February 2, 2008, February 3, 2008, and March 2, 2008 with a total exceedance of 6.36 lbs.

Classification: Moderate

Citation:

30 TAC Chapter 101, SubChapter A 101.20(3)

Classification: Moderate

30 TAC Chapter 116, SubChapter G 116.715(a)

5C THSC Chapter 382 382.085(b)

Rqmt Prov:FOP O-02045 General Terms and Conditions OP

FOP O-02045 Special Condition No. 13 OP

NSR Permit 49145, Special Condition 1 PERMIT

Description: Failed to comply with permitted emission limits. Specifically, during an emissions event (Incident No. 129619) that began on September 18, 2009, the Respondent failed to prevent a back-flow between the No. 1 Deethanizer Tower and No. 2 Deethanizer Tower, causing the unauthorized release of 7,957.50 lbs of propane, 21.20 lbs of ethylene, 63.50 lbs of propylene, 2,105 lbs of isobutane, 1,535.50 lbs of butane, 42.3 lbs of butene, 217.80 lbs of pentane, and 490.20 lbs of isopentane from the No. 1 De

Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

Rqmt Prov:General Terms and Conditions OP

NSR 49151 SC 1 OP

Special Terms and Conditions No. 13 OP

Description: Failed to maintain emission rates below the allowable limits for SO2 from the Vacuum Heater B-3 (EPN 36STK_007), as documented during an investigation conducted on November 20, 2009. Specifically, the Respondent exceeded the permitted SO2 emission limit of 2.48 lbs/hr on February 2, 2008 and March 2, 2008 with a total exceedance of 2.34 lbs.

4 Effective Date: 03/19/2011

ADMINORDER 2010-1114-AIR-E (Findings Order-Agreed Order Without Denial)

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter F 101.201(a)(1)(B)

5C THSC Chapter 382 382.085(b)

Rgmt Prov: FOP O-02036 General Terms and Conditions OP

FOP O-02036, Special Condition 2F OP

Description: Failed to report an emissions event within 24 hours after the discovery. RE had an emissions event on

January 9, 2010 that was not reported until January 11, 2010.

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(1)

30 TAC Chapter 101, SubChapter A 101.20(3) 30 TAC Chapter 116, SubChapter G 116.715(a)

30 TAC Chapter 116, Subchapter G 116.715(a)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT J 60.102(a)(1)

5C THSC Chapter 382 382.085(b)

Rqmt Prov:NSR PERMIT 49138, Special Condition 13 PERMIT

NSR Permit 49138, Special Condition 16 PERMIT

NSR Permit 49138, Special Condition 17 PERMIT

NSR Permit 49138, Special Condition 18 PERMIT

Spec. Cond. 13, 16, 17, 18 PERMIT

Description: Failed to maintain emission levels below 1.0 lb of PM per 1,000 lbs of coke burned.

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter G 116.715(a)

5C THSC Chapter 382 382.085(b)

Rgmt Prov: FOP O-02036, General Terms and Condition OP

FOP O-02036, Special Condition 11 OP

NSR Permit 49138, Special Condition 1 PERMIT

Special Condition 1 PERMIT

Description: Failed to prevent unauthorized emissions.

5 Effective Date: 10/02/2011 ADMINORDER 2011-0374-AIR-E (1660 Order-Agreed Order With Denial)

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov:PSD-TX-768M1 PERMIT PSD-TX-932 PERMIT

Special Condition 1 PERMIT Special Condition 14 OP

Description: Failure to maintain emission rates below the allowable emission limits. EIC A8(c)(2)(A)(ii) MOD 2D

6 Effective Date: 10/27/2012

ADMINORDER 2012-0384-AIR-E (1660 Order-Agreed Order With Denial)

Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter G 116.715(a)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: Special Condition 1 PERMIT

Special Condition 11 OP Special Condition 13 OP Special Condition 7 OP

Description: Failed to prevent unauthorized emissions.

7 Effective Date: 06/03/2013

ADMINORDER 2012-2329-AIR-E (Findings Order-Agreed Order Without Denial)

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter G 116.715(a)

5C THSC Chapter 382 382.085(b)

Rqmt Prov:Special Condition 1 of NSR 49138 PERMIT Description: Failed to prevent unauthorized emissions.

8 Effective Date: 12/19/2013

ADMINORDER 2012-1962-AIR-E (Findings Order-Agreed Order Without Denial)

ADMINORDER 2013-0809-AIR-E (1660 Order-Agreed Order With Denial)

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter G 116.715(a)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rgmt Prov: Special Condition 1 PERMIT

Special Condition 7 OP

Description: Failure to prevent unauthorized emissions during incident 168311.

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter G 116.715(a)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov:Special Condition 1 PERMIT

Special Condition 7 OP

Description: Failure to prevent unauthorized emissions during incident 168362.

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter G 116.715(a)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rgmt Prov: Special Condition 1 PERMIT

Special Condition 7 OP

Description: Failure to prevent unauthorized emissions during incident 169695.

9 Effective Date: 01/02/2014

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter G 116.715(a)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov:Special Condition 1 PERMIT

Special Condition 7 OP

Description: Failure to maintain emissions below the allowable emissions limit during incident 176095.

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter F 101.201(a)(1)(B)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: Special Condition 2(F) OP

Description: Failure to submit the initial report for incident 176095 within 24 hours of discovery.

10 Effective Date: 03/06/2014

ADMINORDER 2013-1364-AIR-E (1660 Order-Agreed Order With Denial)

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter G 116.715(a)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: Special Condition 1 PERMIT

Special Condition 7 OP

Description: Failure to maintain emissions below the allowable emissions limit during incident 180890.

11 Effective Date: 04/05/2014

ADMINORDER 2013-0587-AIR-E (1660 Order-Agreed Order With Denial)

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter G 116.715(a)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: Special Condition 1 PERMIT

Special Condition 7 OP

Description: Failed to prevent unauthorized emissions. Specifically, the Respondent released 184,208.71 lbs of VOC, 152,471.22 lbs of CO, and 29,622.98 lbs of NOx from the Low Pressure Flare, EPN 60FLR_005, and 2,942.25 lbs of VOC, 1,810.02 lbs of CO, and 247.71 lbs of NOx from the High Pressure Flare, EPN 60FLR_003, during an avoidable emissions event (Incident No. 173638) that beganon September 13, 2012 and lasted for 357 hours and 48 minutes.

Classification: Minor

Citation: 30 TAC Chapter 101, SubChapter F 101.201(a)(1)(B)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: Special Condition 2(F) OP

Description: Failure to submit the initial report for incident 173638 within 24 hours of discovery.

12 Effective Date: 05/24/2014

ADMINORDER 2013-1906-AIR-E (Findings Order-Agreed Order Without Denial)

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter G 116.715(a)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: Special Condition 1 PERMIT

Special Condition 14 OP

Description: Failed to prevent unauthorized emissions. The Respondent released 30,405.55 pounds ("lbs") of volatile organic compounds and 33.96 lbs of sulfur dioxide from a vapor line in the Alky-2 Unit, during an avoidable emissions event (Incident No. 174745) that began on October 12, 2012 and lasted for 190 hours. The event occurred due to a leak on the inlet nozzle on the D2 Caustic Scrubber, caused by corrosion due to the composition of the process stream.

B. Criminal convictions:

N/A

C. Chronic excessive emissions events:

N/A

D. The approval dates of investigations (CCEDS Inv. Track. No.):

Item 1	February 19, 2010	(819504)
Item 2	February 24, 2010	(789976)
Item 3	March 22, 2010	(792703)
Item 4	April 14, 2010	(836078)
Item 5	April 26, 2010	(796278)

Item 6	May 07, 2010	(800781)
Item 7	May 19, 2010	(800571)
Item 8	May 20, 2010	(836079)
Item 9	May 26, 2010	(798629)
Item 10	June 21, 2010	(847869)
Item 11	June 22, 2010	(824891)
Item 12	July 12, 2010	(862277)
Item 13	August 15, 2010	(843986)
Item 14	- '	(868889)
	August 17, 2010	
Item 15	August 18, 2010	(868888)
Item 16	September 02, 2010	(875747)
Item 17	October 12, 2010	(883318)
Item 18	October 18, 2010	(842428)
Item 19	October 29, 2010	(872164)
Item 20	November 10, 2010	(873621)
Item 21	November 12, 2010	(889719)
Item 22	November 15, 2010	(872170)
Item 23	December 15, 2010	(898089)
Item 24	December 31, 2010	(903989)
Item 25	January 03, 2011	(886717)
Item 26	February 12, 2011	(894965)
Item 27	February 22, 2011	
		(910870)
Item 28	February 28, 2011	(887885)
Item 29	March 06, 2011	(918136)
Item 30	March 17, 2011	(893018)
Item 31	March 31, 2011	(939845)
Item 32	April 07, 2011	(930462)
Item 33	April 15, 2011	(907888)
Item 34	April 18, 2011	(912915)
Item 35	April 26, 2011	(907669)
Item 36	April 27, 2011	(907221)
Item 37	June 10, 2011	(912391)
Item 38	June 13, 2011	(880219)
Item 39	June 28, 2011	(933481)
Item 40	June 30, 2011	(947258)
Item 41	July 19, 2011	(954516)
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Item 42	August 05, 2011	(944985)
Item 43	August 11, 2011	(944157)
Item 44	August 15, 2011	(961099)
Item 45	August 16, 2011	(936712)
Item 46	August 28, 2011	(948634)
Item 47	September 08, 2011	(967185)
Item 48	October 07, 2011	(957505)
Item 49	October 12, 2011	(958107)
Item 50	October 13, 2011	(973154)
Item 51	November 28, 2011	(979292)
Item 52	November 30, 2011	(969907)
Item 53	December 09, 2011	(970433)
Item 54	January 13, 2012	(992486)
Item 55	January 17, 2012	(986122)
Item 56	January 20, 2012	(975676)
Item 57	January 25, 2012	(982065)
Item 58	February 13, 2012	(999793)
Item 59	February 17, 2012	(976135)
Item 60	February 20, 2012	(982393)
Item 61	February 29, 2012	(988041)
Item 62	March 09, 2012	(990394)
Item 63	March 12, 2012	(1005336)
Item 64	March 16, 2012	(981556)
Item 65	March 19, 2012	(994229)
Item 66	March 23, 2012	(989958)
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Item 67	April 16, 2012	(997030)
Item 68	April 26, 2012	(1011911)
Item 69	May 14, 2012	(1018279)
Item 70	May 24, 2012	(1002874)
Item 71	May 25, 2012	(1007314)
Item 72	June 09, 2012	(1003331)
Item 73	June 14, 2012	(1026004)
Item 74	July 16, 2012	(1015552)
Item 75	July 19, 2012	(1033363)
Item 76	August 22, 2012	(1039886)
Item 77	September 17, 2012	(1048834)
Item 78	September 26, 2012	(1030855)
Item 79	September 28, 2012	(1035478)
Item 80	October 12, 2012	(1069740)
Item 81	October 13, 2012	(1028273)
Item 82	October 29, 2012	(1030544)
Item 83	November 07, 2012	(1037821)
Item 84	November 26, 2012	(1069741)
Item 85	December 05, 2012	(1050208)
Item 86	December 11, 2012	(1069742)
Item 87	December 27, 2012	(1042292)
Item 88	January 09, 2013	(1052506)
Item 89	January 15, 2013	(1082953)
Item 90	January 22, 2013	(1053439)
Item 91	January 30, 2013	(1053350)
Item 92 Item 93	February 12, 2013 February 13, 2013	(1082952)
Item 93	February 21, 2013	(1056756) (1054877)
Item 95	March 12, 2013	(1091221)
Item 96	April 15, 2013	(1078465)
Item 97	April 17, 2013	(1078403)
Item 98	May 07, 2013	(1087422)
Item 99	May 09, 2013	(1108583)
Item 100	June 24, 2013	(1112155)
Item 101	June 27, 2013	(1094435)
Item 102	July 12, 2013	(1100381)
Item 103	July 18, 2013	(1119106)
Item 104	August 21, 2013	(1126864)
Item 105	September 16, 2013	(1131396)
Item 106	October 16, 2013	(1137145)
Item 107	October 29, 2013	(1128235)
Item 108	November 21, 2013	(1133261)
Item 109	November 25, 2013	(1133795)
Item 110	November 26, 2013	(1142566)
Item 111	December 05, 2013	(1133991)
Item 112	December 19, 2013	(1148987)
Item 113	January 16, 2014	(1144290)
Item 114	January 21, 2014	(1155078)
Item 115	February 07, 2014	(1162386)
Item 116	March 19, 2014	(1146969)
Item 117	March 21, 2014	(1169012)
Item 118	March 31, 2014	(1158477)
Item 119	April 02, 2014	(1114931)
Item 120	April 10, 2014	(1159399)
Item 121	April 18, 2014	(1176197)
Item 122	April 29, 2014	(1164491)
Item 123	April 30, 2014	(1164607)
Item 124	May 14, 2014	(1166503)
Item 125	May 16, 2014	(1182431)
Item 126	May 30, 2014	(1165252)
Item 127	June 05, 2014	(1171018)

Item 128	June 19, 2014	(1189314)
Item 129	July 09, 2014	(1179943)
Item 130	July 28, 2014	(1201276)
Item 131	August 22, 2014	(1187241)
Item 132	August 26, 2014	(1201277)
Item 133	September 12, 2014	(1195616)
Item 134	September 15, 2014	(1189289)
Item 135	September 16, 2014	(1184482)
Item 136	September 23, 2014	(1196240)
Item 137	October 03, 2014	(1196838)
Item 138	October 06, 2014	(1197202)
Item 139	October 24, 2014	(1214034)
Item 140	November 20, 2014	(1203987)
Item 141	December 08, 2014	(1210035)

E. Written notices of violations (NOV) (CCEDS Inv. Track. No.):

regulated entity. A notice of violation is not a final enforcement action, nor proof that a violation has actually occurred.

A notice of violation represents a written allegation of a violation of a specific regulatory requirement from the commission to a CN600920748 Date: 01/17/2014 (1138439) Classification: Self Report? NO Moderate Citation: 30 TAC Chapter 122, SubChapter B 122,143(4) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT EEEE 63.2386(b)(1)(ii) 5C THSC Chapter 382 382.085(b) Special Condition 1(A) OP Special Condition 1(E) OP Failure to submit the first compliance report per the requirements of 40 CFR Part Description: 63 Subpart EEEE in a timely manner. Classification: Moderate Self Report? NO 30 TAC Chapter 106, SubChapter K 106.261(a)(7)(A) Citation: 30 TAC Chapter 106, SubChapter K 106.262(a)(3) 30 TAC Chapter 122, SubChapter B 122.143(4) 5C THSC Chapter 382 382.085(b) Special Condition 15 OP Special Condition 16 OP Description: Failure to submit PBR registration 30 TAC 106.261 and 262 for the NALCO tote in a timely manner. Classification: Moderate Self Report? NO 30 TAC Chapter 115, SubChapter D 115.352(4) Citation: 30 TAC Chapter 116, SubChapter G 116.715(a) 30 TAC Chapter 122, SubChapter B 122.143(4) 40 CFR Chapter 60, SubChapter C, PT 60, SubPT VV 60.482-6(a)(1) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT AA 63.648(a) 5C THSC Chapter 382 382.085(b) Special Condition 1(A) OP Special Condition 12 OP Special Condition 59(E) PERMIT Failure to cap open-ended lines. Description: Self Report? Classification: Moderate NO 30 TAC Chapter 115, SubChapter D 115.352(2) Citation: 30 TAC Chapter 116, SubChapter G 116.715(a) 30 TAC Chapter 122, SubChapter B 122.143(4) 40 CFR Chapter 60, SubChapter C, PT 60, SubPT VV 60.482-2(c)(2) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT AA 63.648(a) 5C THSC Chapter 382 382.085(b) Special Condition 1(A) OP Special Condition 12 OP Special Condition 59(H) PERMIT Failure to make a first attempt to repair a leaking pump within 5 days. Description: Self Report? Classification: Moderate Citation: 30 TAC Chapter 116, SubChapter G 116.715(a)

> Special Condition 70 PERMIT Failure to conduct the thermal oxidizer annual flow-meter calibration in 2012. Classification: Moderate

30 TAC Chapter 122, SubChapter B 122,143(4) Citation: 30 TAC Chapter 122, SubChapter B 122.145(2)(A)

5C THSC Chapter 382 382.085(b)

Special Condition 13 OP

Description: Self Report? 30 TAC Chapter 122, SubChapter B 122.143(4)

General Terms and Conditions OP

Description: Failure to report all instances of deviations and accurately certify the Permit

Compliance Certification.

2 Date: 01/23/2014 (1140355) CN600920748

Self Report? NO Classification: Minor

Citation: 30 TAC Chapter 115, SubChapter D 115.352(4) 30 TAC Chapter 115, SubChapter D 115.354(11) 30 TAC Chapter 116, SubChapter G 116.715(a)

30 TAC Chapter 116, SubChapter G 116, /15(a) 30 TAC Chapter 122, SubChapter B 122, 143(4)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT VV 60.482-6(a)(1)

5C THSC Chapter 382 382.085(b) Special Condition 11 OP Special Condition 15 OP Special Condition 59(E) PERMIT

Description: Failure to monitor a valve and two connectors within 15 and 30 days of being

placed into service and failure to cap open-ended lines.

Self Report? NO Classification: Minor

Citation: 30 TAC Chapter 115, SubChapter D 115.354(4)

30 TAC Chapter 116, SubChapter G 116.715(a) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) General Condition 10 PERMIT Special Condition 1(A) OP Special Condition 12 OP

Description: Failure to monitor a Pressure Relief Valve (PRV) in the wharf fugitive area within

Moderate

24 hours of venting to the atmosphere.

Self Report? NO Classification: Citation: 30 TAC Chapter 111, SubChapter A 111.111(a)(4)(A)(ii)

30 TAC Chapter 116, SubChapter G 116.715(a)

30 TAC Chapter 110, Subchapter B 110.713(a)
30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) General Condition 10 PERMIT Special Condition 1(A) OP Special Condition 12 OP

Description: Failure to document visible emissions checks from the wharf flare from July 31,

2008, through October 23, 2013.

Self Report? NO Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter G 116.715(a) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) Special Condition 12 OP Special Condition 66(C) PERMIT

Description: Failure to change the carbon canister in the wharf area within four hours of

breakthrough.

Citation:

3

Self Report? NO Classification: Moderate

30 TAC Chapter 122, SubChapter B 122.143(4) 30 TAC Chapter 122, SubChapter B 122.145(2)(A) 30 TAC Chapter 122, SubChapter B 122.146(1) 30 TAC Chapter 122, SubChapter B 122.146(5)(D)

5C THSC Chapter 382 382.085(b) General Terms and Conditions OP

Description: Failure to report all instances of deviations and accurately certify the Permit

Compliance Certification.

Date: 04/11/2014 (1152210) CN600920748

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter D 115.354(2)

30 TAC Chapter 116, SubChapter G 116.715(a) 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT VV 60.482-7(a)(1) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT AA 63.648(a)

5C THSC Chapter 382 382.085(b)

Special Condition 11 OP Special Condition 13 PERMIT Special Condition 14 OP Special Condition 16 OP Special Condition 1A OP Special Condition 59(F) PERMIT Description: Failure to monitor valves and pumps in a timely manner.

Moderate Self Report? Classification:

30 TAC Chapter 116, SubChapter G 116.715(a) Citation:

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) Special Condition 1 PERMIT Special Condition 16 OP

Failure to maintain Nitrogen oxide (NOx) emissions from PTR3 reformer heaters Description:

H-3403 through H-3406, Emission Point Number (EPN) 27HTR#003, below

allowable rates.

Self Report? NO Classification: Moderate

30 TAC Chapter 115, SubChapter D 115.352(4) Citation: 30 TAC Chapter 116, SubChapter G 116.715(a) 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT VV 60.482-6(a)(1) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT AA 63.648(a)

5C THSC Chapter 382 382.085(b) Special Condition 13 PERMIT Special Condition 14 OP Special Condition 16 OP Special Condition 1A OP Special Condition 59(E) PERMIT

Failure to cap open-ended lines. Description:

Classification: Moderate Self Report? NO

Citation: 30 TAC Chapter 116, SubChapter G 116.715(a) 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT AA 63.648(a)

40 CFR Part 60, Subpart VV 60.482-2 5C THSC Chapter 382 382.085(b) Special Condition 13 PERMIT Special Condition 16 OP Special Condition 1A OP Special Condition 59(G) PERMIT

Description: Failure to monitor pumps in a timely manner.

Classification: Self Report? NO

30 TAC Chapter 116, SubChapter G 116.715(a) Citation:

30 TAC Chapter 122, SubChapter B 122,143(4)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT A 60.7(c) 40 CFR Chapter 60, SubChapter C, PT 60, SubPT J 60.107(c) 40 CFR Chapter 60, SubChapter C, PT 60, SubPT J 60.107(f)

5C THSC Chapter 382 382.085(b) Special Condition 11 OP Special Condition 13 PERMIT

Failure to submit an accurate excess emissions and monitoring system Description:

performance report for this period. The facility failed to submit reports for the Fluidized Catalytic Convertor Unit (FCCU) Sulfur dioxide (SO2)/Oxygen (O2) Continuous Emissions Monitoring System (CEMS), Emission Point Number (EPN):

Moderate

06STK_003.

Classification: Moderate Self Report? NO

30 TAC Chapter 116, SubChapter G 116.715(a) Citation: 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT J 60.103(a)

5C THSC Chapter 382 382.085(b) Special Condition 11 OP Special Condition 16 PERMIT

Failure to maintain CO emissions from the FCCU at 500 ppmvd as permitted by Description:

SC 16 of Permit 49138.

Classification: Minor NO Self Report?

30 TAC Chapter 122, SubChapter B 122.143(4) Citation:

30 TAC Chapter 122, SubChapter B 122.145(2)(C) 30 TAC Chapter 122, SubChapter B 122.146(2)

5C THSC Chapter 382 382.085(b) General Terms and Conditions OP

Special Condition 13 OP Special Condition 16 OP Special Condition 17 OP Special Condition 19 OP

Failure to submit deviation reports and Permit Compliance Certifications for the Description:

period of August 1, 2013, through October 23, 2013, in a timely manner.

Classification: Moderate Self Report? NO

Citation: 30 TAC Chapter 122, SubChapter B 122.143(4)

30 TAC Chapter 122, SubChapter B 122.145(2)(A)

30 TAC Chapter 122, SubChapter B 122.146(1) 30 TAC Chapter 122, SubChapter B 122.146(5)(D)

5C THSC Chapter 382 382.085(b) General Terms and Conditions OP

Description:

Citation:

Failure to report all instances of deviations and accurately certify Permit

Compliance Certifications.

Date:

08/28/2014 (1191444)

CN600920748

Classification:

Self Report? NO

30 TAC Chapter 122, SubChapter B 122.143(4) 30 TAC Chapter 122, SubChapter B 122.145(2)(C) 30 TAC Chapter 122, SubChapter B 122.146(2)

5C THSC Chapter 382 382.085(b) General Terms and Conditions OP

Description:

Failure to submit the deviation report and Permit Compliance Certification for the

period of August 1, 2013, through October 23, 2013, in a timely manner. Classification: Moderate

Self Report? Citation:

30 TAC Chapter 116, SubChapter G 116.715(a)

30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT J 60.104(a)

5C THSC Chapter 382 382.085(b) Special Condition 15(H) PERMIT

Special Condition 7 OP

Description:

Failure to maintain Hydrogen Sulfide (H2S) concentration below 162 parts per

million (ppm).

Self Report?

Classification:

Moderate

Minor

Citation:

30 TAC Chapter 116, SubChapter G 116.715(a) 30 TAC Chapter 122, SubChapter B 122.143(4) 5C THSC Chapter 382 382.085(b)

Special Condition 13 OP Special Condition 59(E) PERMIT

Description:

Failure to monitor components within 15 days of being placed in service. Classification: Moderate

Self Report? Citation:

30 TAC Chapter 115, SubChapter B 115.112(a)(2)(A) 30 TAC Chapter 115, SubChapter B 115.112(a)(2)(B) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) Special Condition 1(A) PERMIT

Description:

Failure to comply with the Volatile Organic Compounds (VOC) requirements per 30 TAC Chapter 115.

Self Report? NO Classification:

Moderate

Citation:

30 TAC Chapter 122, SubChapter B 122.143(4) 30 TAC Chapter 122, SubChapter B 122.145(2)(A) 30 TAC Chapter 122, SubChapter B 122.146(1) 30 TAC Chapter 122, SubChapter B 122.146(5)(D)

5C THSC Chapter 382 382.085(b) General Terms and Conditions OP

Description:

Failure to report all instances of deviations and accurately certify Permit

Compliance Certifications.

5

Date: Self Report? NO

08/29/2014 (1190876)

CN600920748 Classification:

Moderate

Moderate

Citation:

PC No. 2(g), Pg. 7 PERMIT

Description:

Failure by Exxon Mobil Corporation (Exxon), to prevent the unauthorized

discharge of wastewater or any other waste into or adjacent to water in the state

at any location not permitted as an outfall.

6 Date:

09/26/2014 (1196532)

CN600920748

Self Report?

NO

Classification: 30 TAC Chapter 116, SubChapter G 116.715(a)

30 TAC Chapter 122, SubChapter B 122.143(4) 5C THSC Chapter 382 382.085(b)

Special Condition 11 OP Special Condition 73 PERMIT

Description:

Failure to calibrate the pressure monitoring device.

Self Report? NO Classification:

Moderate

Citation:

Citation:

30 TAC Chapter 116, SubChapter G 116.715(a) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) Special Condition 14 PERMIT Special Condition 60(C) PERMIT

Description:

Failure to conduct NH3 and H2S monitoring every four hours and record the date

and time of these inspections.

Self Report?

NO

Classification:

Moderate

Citation:

30 TAC Chapter 122, SubChapter B 122.143(4)

30 TAC Chapter 122, SubChapter B 122.145(2)(A) 30 TAC Chapter 122, SubChapter B 122.146(1) 30 TAC Chapter 122, SubChapter B 122.146(5)(D)

5C THSC Chapter 382 382.085(b) General Terms and Conditions OP

Description:

Failure to report all instances of deviations and accurately certify the Permit

Compliance Certification.

F. Environmental audits:

N/A

G. Type of environmental management systems (EMSs):

N/A

H. Voluntary on-site compliance assessment dates:

N/A

I. Participation in a voluntary pollution reduction program:

N/A

J. Early compliance:

N/A

Sites Outside of Texas:

N/A

TEXAS COMMISSION ON ENVIRONMENTAL QUALITY



IN THE MATTER OF AN	Š	- BEFORE THE
ENFORCEMENT ACTION	§	
CONCERNING	§	TESTA C COMMUNICOLONI ONI
EXXONMOBIL OIL	§	TEXAS COMMISSION ON
CORPORATION	§	
RN102450756	§	ENVIRONMENTAL QUALITY

AGREED ORDER DOCKET NO. 2014-1641-AIR-E

I. JURISDICTION AND STIPULATIONS

On _______, the Texas Commission on Environmental Quality ("the Commission" or "TCEQ") considered this agreement of the parties, resolving an enforcement action regarding ExxonMobil Oil Corporation ("Respondent") under the authority of Tex. Health & Safety Code ch. 382 and Tex. Water Code ch. 7. The Executive Director of the TCEQ, through the Enforcement Division, and the Respondent together stipulate that:

- 1. The Respondent owns and operates a petroleum refinery located at 1795 Burt Street in Beaumont, Jefferson County, Texas (the "Plant").
- 2. The Plant consists of one or more sources as defined in Tex. Health & Safety Code § 382.003(12).
- 3. The Executive Director and the Respondent agree that the Commission has jurisdiction to enter this Agreed Order, and that the Respondent is subject to the Commission's jurisdiction.
- 4. The Respondent received notice of the violations alleged in Section II ("Allegations") on or about October 29, 2014.
- 5. The occurrence of any violation is in dispute and the entry of this Agreed Order shall not constitute an admission by the Respondent of any violation alleged in Section II ("Allegations"), nor of any statute or rule.
- 6. An administrative penalty in the amount of Thirty-Three Thousand Nine Hundred Thirty-Eight Dollars (\$33,938) is assessed by the Commission in settlement of the violations alleged in Section II ("Allegations"). The Respondent has paid Thirteen

Thousand Five Hundred Seventy-Six Dollars (\$13,576) of the administrative penalty and Six Thousand Seven Hundred Eighty-Seven Dollars (\$6,787) is deferred contingent upon the Respondent's timely and satisfactory compliance with all the terms of this Agreed Order. The deferred amount will be waived upon full compliance with the terms of this Agreed Order. If the Respondent fails to timely and satisfactorily comply with all requirements of this Agreed Order, the Executive Director may require the Respondent to pay all or part of the deferred penalty. Thirteen Thousand Five Hundred Seventy-Five Dollars (\$13,575) shall be conditionally offset by the Respondent's completion of a Supplemental Environmental Project ("SEP").

- 7. Any notice and procedures, which might otherwise be authorized or required in this action, are waived in the interest of a more timely resolution of the matter.
- 8. The Executive Director and the Respondent agree on a settlement of the matters alleged in this enforcement action, subject to final approval in accordance with 30 TEX. ADMIN. CODE § 70.10(a).
- 9. The Executive Director recognizes that the Respondent has implemented the following corrective measures at the Plant:
 - a. By September 29, 2014, established and conducted a Fluid Catalytic Cracking Unit ("FCCU") Console Shift Supervisor ("CSS") training plan for abnormal events, added an oil permissive/interlock to prevent oil flow to the regenerator if inadequate air flow exists, and developed procedures for hot standby of the FCCU Regenerator in order to prevent a recurrence of emissions events due to the same cause as Incident No. 202298;
 - b. By October 14, 2014, updated documentation to better clarify direction of tap movements when Volt Ampere Reactives ("VARs") are negative, updated Steam Turbine Generator ("STG") startup and shutdown procedures to include adjusting VARs, and provided one-on-one training to each CSS in order to prevent a recurrence of emissions events due to the same cause as Incident No. 201496; and
 - c. By November 10, 2014, developed and implemented a procedure to convert the FCCU from partial to full burn operations, added boiler feed water and boiler blowdown water operating envelopes to monitoring tools, tightened existing alarms and set additional alarms for water monitoring parameters, and included all modified and new water monitoring tools and alarms into routine monitoring discussions in order to prevent a recurrence of emissions events due to the same cause as Incident No. 201473.
- 10. The Executive Director may, without further notice or hearing, refer this matter to the Office of the Attorney General of the State of Texas ("OAG") for further enforcement proceedings if the Executive Director determines that the Respondent has not complied with one or more of the terms or conditions in this Agreed Order.
- 11. This Agreed Order shall terminate five years from its effective date or upon compliance with all the terms and conditions set forth in this Agreed Order, whichever is later.

ExxonMobil Oil Corporation DOCKET NO. 2014-1641-AIR-E Page 3

12. The provisions of this Agreed Order are deemed severable and, if a court of competent jurisdiction or other appropriate authority deems any provision of this Agreed Order unenforceable, the remaining provisions shall be valid and enforceable.

II. ALLEGATIONS

As owner and operator of the Plant, the Respondent is alleged to have:

- 1. Failed to prevent unauthorized emissions, in violation of 30 TEX. ADMIN. CODE §§ 116.715(a), 122.143(4), and 101.20(3), TEX. HEALTH & SAFETY CODE § 382.085(b), Federal Operating Permit ("FOP") No. O2000, Special Terms and Conditions ("STC") No. 18, and Flexible Permit Nos. 49138, PSDTX768M1, PSDTX799, PSDTX802, PSDTX932, and PSDTX992M1, Special Conditions ("SC") Nos. 1, 65(B), and 65(C), as documented during a record review conducted on October 16, 2014. Specifically, the Respondent released 75,548.14 pounds ("lbs") of carbon monoxide ("CO"), 4,976.77 lbs of nitrogen oxides ("NOx"), 2,784.40 lbs of sulfur dioxide ("SO2"), and 354.65 lbs of volatile organic compounds ("VOC") from the FCCU Scrubber Stack, Emissions Point Number ("EPN") 06STK_003, during an emissions event (Incident No. 201473) that began on July 24, 2014 and lasted 59 hours. This event occurred when the FCCU CO Boiler shut down due to a tube leak and the subsequent cooling action in the CO box inside the boiler. Consequently, the Selective Catalytic Reduction and the FCCU Continuous Emissions Monitoring System were bypassed in an effort to stabilize operations. Since the emissions event could have been avoided with better operation and maintenance practices, the Respondent is precluded from asserting an affirmative defense under 30 TEX. ADMIN. CODE § 101.222.
- Failed to prevent unauthorized emissions, in violation of 30 TEX. ADMIN, CODE 2. §§ 116.715(a), 122.143(4), and 101.20(3), TEX. HEALTH & SAFETY CODE § 382.085(b), FOP No. O2000, STC No. 18, and Flexible Permit Nos. 49138, PSDTX768M1, PSDTX799, PSDTX802, PSDTX932, and PSDTX992M1, SC No. 1, as documented during a record review conducted on October 16, 2014. Specifically, the Respondent released 1,844.06 lbs of VOC, 998.89 lbs of CO, 100.07 lbs of hydrogen sulfide ("H2S"), 138.36 lbs of NOx, and 9,217.53 lbs of SO2 from the FCCU Flare, EPN 60FLR_008, 12.74 lbs of VOC, 6.90 lbs of CO, 0.69 lb of H2S, 0.96 lb of NOx, and 63.63 lbs of SO2 from the High Pressure Flare, EPN 60FLR_003, and 13,689 lbs of CO, 5.34 lbs of NOx, and 8.88 lbs of SO2 from the FCCU Scrubber Stack EPN o6STK oo3, during an emissions event (Incident No. 201496) that occurred on July 27, 2014 and lasted 17 hours and 23 minutes. This event occurred when the Power Plant CSS incorrectly moved the transformer taps causing STG 34 to trip. Since the emissions event could have been avoided with better operation and maintenance practices, the Respondent is precluded from asserting an affirmative defense under 30 TEX. ADMIN. CODE § 101.222.
- 3. Failed to prevent unauthorized emissions, in violation of 30 Tex. Admin. Code §§ 116.715(a), 122.143(4), and 101.20(3), Tex. Health & Safety Code § 382.085(b), FOP No. O2000, STC No. 18, and Flexible Permit Nos. 49138, PSDTX768M1, PSDTX799, PSDTX802, PSDTX932, and PSDTX992M1, SC No. 1, as documented during a record review conducted on October 16, 2014. Specifically, the Respondent released 701 lbs of

ExxonMobil Oil Corporation DOCKET NO. 2014-1641-AIR-E Page 4

VOC from the FCCU Fugitive Area, EPN 06FUG_001, during an emissions event (Incident No. 202298) that occurred on August 13, 2014 and lasted three hours. This event occurred when the FCCU experienced overpressure conditions during its planned start-up due to the failure of process piping. Since the emissions event could have been avoided with better operation and maintenance practices, the Respondent is precluded from asserting an affirmative defense under 30 TEX. ADMIN. CODE § 101.222.

III. DENIALS

The Respondent generally denies each allegation in Section II ("Allegations").

IV. ORDERING PROVISIONS

1. It is, therefore, ordered by the TCEQ that the Respondent pay an administrative penalty as set forth in Section I, Paragraph 6 above. The payment of this administrative penalty and the Respondent's compliance with all the terms and conditions set forth in this Agreed Order resolve only the allegations in Section II. The Commission shall not be constrained in any manner from requiring corrective action or penalties for violations which are not raised here. Administrative penalty payments shall be made payable to "TCEQ" and shall be sent with the notation "Re: ExxonMobil Oil Corporation, Docket No. 2014-1641-AIR-E" to:

Financial Administration Division, Revenue Operations Section Attention: Cashier's Office, MC 214 Texas Commission on Environmental Quality P.O. Box 13088 Austin, Texas 78711-3088

- 2. The Respondent shall implement and complete a SEP in accordance with TEX. WATER CODE § 7.067. As set forth in Section I, Paragraph 6 above, Thirteen Thousand Five Hundred Seventy-Five Dollars (\$13,575) of the assessed administrative penalty shall be offset with the condition that the SEP defined in Attachment A, incorporated herein by reference, is implemented by the Respondent. The Respondent's obligation to pay the conditionally offset portion of the administrative penalty assessed shall be discharged upon final completion of all provisions of the SEP agreement.
- 3. The provisions of this Agreed Order shall apply to and be binding upon the Respondent. The Respondent is ordered to give notice of the Agreed Order to personnel who maintain day-to-day control over the Plant operations referenced in this Agreed Order.
- 4. If the Respondent fails to comply with any of the Ordering Provisions in this Agreed Order within the prescribed schedules, and that failure is caused solely by an act of God, war, strike, riot, or other catastrophe, the Respondent's failure to comply is not a violation of this Agreed Order. The Respondent shall have the burden of establishing to the Executive Director's satisfaction that such an event has occurred. The Respondent shall notify the Executive Director within seven days after the Respondent becomes

ExxonMobil Oil Corporation DOCKET NO. 2014-1641-AIR-E Page 5

- aware of a delaying event and shall take all reasonable measures to mitigate and minimize any delay.
- 5. The Executive Director may grant an extension of any deadline in this Agreed Order or in any plan, report, or other document submitted pursuant to this Agreed Order, upon a written and substantiated showing of good cause. All requests for extensions by the Respondent shall be made in writing to the Executive Director. Extensions are not effective until the Respondent receives written approval from the Executive Director. The determination of what constitutes good cause rests solely with the Executive Director.
- 6. This Agreed Order, issued by the Commission, shall not be admissible against the Respondent in a civil proceeding, unless the proceeding is brought by the OAG to: (1) enforce the terms of this Agreed Order; or (2) pursue violations of a statute within the Commission's jurisdiction, or of a rule adopted or an order or permit issued by the Commission under such a statute.
- This Agreed Order may be executed in separate and multiple counterparts, which 7. together shall constitute a single instrument. Any page of this Agreed Order may be copied, scanned, digitized, converted to electronic portable document format ("pdf"), or otherwise reproduced and may be transmitted by digital or electronic transmission, including but not limited to facsimile transmission and electronic mail. Any signature affixed to this Agreed Order shall constitute an original signature for all purposes and may be used, filed, substituted, or issued for any purpose for which an original signature could be used. The term "signature" shall include manual signatures and true and accurate reproductions of manual signatures created, executed, endorsed, adopted, or authorized by the person or persons to whom the signatures are attributable. Signatures may be copied or reproduced digitally, electronically, by photocopying, engraving, imprinting, lithographing, electronic mail, facsimile transmission, stamping, or any other means or process which the Executive Director deems acceptable. In this paragraph exclusively, the terms "electronic transmission", "owner", "person", "writing", and "written" shall have the meanings assigned to them under TEX. BUS. ORG. CODE § 1.002.
- 8. Under 30 Tex. Admin. Code § 70.10(b), the effective date is the date of hand-delivery of the Order to the Respondent, or three days after the date on which the Commission mails notice of the Order to the Respondent, whichever is earlier.

SIGNATURE PAGE

TEXAS COMMISSION ON ENVIRONMENTAL QUALITY

For the Commission	
Permo Morrice Tor the Executive Director	
I, the undersigned, have read and understand the a agree to the attached Agreed Order on behalf of the do agree to the terms and conditions specified there accepting payment for the penalty amount, is mater	entity indicated below my signature, and I ein. I further acknowledge that the TCEQ, in
 I also understand that failure to comply with the Orand/or failure to timely pay the penalty amount, material of the compliance history; A negative impact on compliance history; Greater scrutiny of any permit applications of the Referral of this case to the Attorney General additional penalties, and/or attorney fees, of the Increased penalties in any future enforcement of the Automatic referral to the Attorney General's and TCEQ seeking other relief as authorized by Increased penalties and 	ay result in: submitted; 's Office for contempt, injunctive relief, r to a collection agency; nt actions; Office of any future enforcement actions;
In addition, any falsification of any compliance doc	uments may result in criminal prosecution.
Signature	<u> </u>
Fernance G. Sabzar	Rehnery Manager
Name (Printed or typed)	Title
Authorized Representative of	
ExxonMobil Oil Corporation	

Instructions: Send the original, signed Agreed Order with penalty payment to the Financial Administration Division, Revenue Operations Section at the address in Section IV, Paragraph 1 of this Agreed Order.

Attachment A

Docket Number: 2014-1641-AIR-E

SUPPLEMENTAL ENVIRONMENTAL PROJECT

Respondent:	ExxonMobil Oil Corporation
Penalty Amount:	Twenty-Seven Thousand One Hundred Fifty-One Dollars (\$27,151)
SEP Offset Amount:	Thirteen Thousand Five Hundred Seventy-Five Dollars (\$13,575)
Type of SEP:	Contribution to a Third-Party Pre-Approved SEP
Third-Party Administrator:	Southeast Texas Regional Planning Commission
Project Name:	Meteorological and Air Monitoring Network
Location of SEP:	Jefferson County

The Texas Commission on Environmental Quality ("TCEQ") agrees to offset a portion of the administrative penalty amount assessed in this Agreed Order for the Respondent to contribute to a Supplemental Environmental Project ("SEP"). The offset is equal to the SEP Offset Amount set forth above and is conditioned upon completion of the project in accordance with the terms of this Attachment A.

1. Project Description

a. Project

The Respondent shall contribute the SEP Offset Amount to the Third-Party Administrator named above. The contribution will be to the **Southeast Texas Regional Planning Commission** for the *Meteorological and Air Monitoring Network* project. The contribution will be used in accordance with the SEP between the Third-Party Administrator and the TCEQ (the "Project"). Specifically, the SEP Offset Amount will be used to operate, maintain, and potentially expand the existing Southeast Texas Regional Air Monitoring Network which includes nine monitoring stations currently at the following locations:

- Beaumont CAM#2
- Cove School CAM #C695
- Mauriceville CAM#642
- Port Arthur (Motiva) Industrial Site CAM #C628
- Port Arthur Memorial High School campus CAM #C689
- Port Neches CAM #136
- Sabine Pass CAM #C640

- Southeast Texas Regional Airport CAM #C643
- West Orange CAM #C9

Operation and maintenance of the ambient air monitoring stations includes canister sampling and gas chromatographs. Ancillary equipment includes sample conditioning systems, meteorological towers, climate controlled equipment shelters, a remote communications system, and electronic data logging capability. Ambient monitoring protocols have been and will continue to conform to applicable TCEQ or U.S. Environmental Protection Agency guidelines. The SEP will be done in accordance with all federal, state, and local environmental laws and regulations.

All dollars contributed will be used solely for the direct cost of implementing the Project, including, but not limited to supplies, materials, and equipment. Any portion of this contribution that is not spent on the specifically identified SEP may, at the discretion of the Executive Director ("ED"), be applied to another pre-approved SEP.

The Respondent's signature affixed to this Agreed Order certifies that the Respondent has no prior commitment to make this contribution and that it is being contributed solely in an effort to settle this enforcement action. The Respondent shall not profit in any manner from this SEP.

b. Environmental Benefit

Particulate matter, sulfides, oxides of nitrogen, volatile organic carbon compounds, and ambient air conditions are measured at the stations and the data are made accessible to TCEQ and the public. Sites may also provide continuous assessment of benzene, 1, 3-butadiene and styrene. This monitoring was not previously covered by existing ambient air monitoring systems.

Continued monitoring in this area of the community will help better understand air quality pollutants and will enable better identification of emission sources. The data will focus on specific chemicals that may raise air quality concerns.

c. Minimum Expenditure

The Respondent shall contribute at least the SEP Offset Amount to the Third-Party Administrator and comply with all other provisions of this SEP.

2. Performance Schedule

Within 30 days after the effective date of this Agreed Order, the Respondent must contribute the SEP Offset Amount to the Third-Party Administrator. The Respondent shall make the check payable to **Southeast Texas Regional Planning Commission SEP** and shall mail the contribution with a copy of the Agreed Order to:

Southeast Texas Regional Planning Commission Attention: Bob Dickinson, Director 2210 Eastex Freeway Beaumont, Texas 77703-4929

3. Records and Reporting

Concurrent with the payment of the SEP Offset Amount, the Respondent shall provide the Enforcement SEP Coordinator with a copy of the check and transmittal letter indicating full payment of the SEP Offset Amount to the Third-Party Administrator. The Respondent shall mail a copy of the check and transmittal letter to:

Texas Commission on Environmental Quality Enforcement Division Attention: SEP Coordinator, MC 219 P.O. Box 13087 Austin, Texas 78711-3087

4. Failure to Fully Perform

If the Respondent does not perform its obligations under this Attachment A, including full expenditure of the SEP Offset Amount and submittal of the required reporting described in Sections 2 and 3 above, the ED may require immediate payment of all or part of the SEP Offset Amount.

In the event the ED determines that the Respondent failed to fully implement and complete the Project, the Respondent shall remit payment for all or a portion of the SEP Offset Amount, as determined by the ED, and as set forth in the attached Agreed Order. After receiving notice of failure to complete the SEP, the Respondent shall include the docket number of the attached Agreed Order and a note that the enclosed payment is for the reimbursement of a SEP; shall make the check payable to "Texas Commission on Environmental Quality"; and shall mail it to:

> Texas Commission on Environmental Quality Litigation Division Attention: SEP Coordinator, MC 175 P.O. Box 13087 Austin, Texas 78711-3087

5. Publicity

Any public statements concerning this SEP and/or project, made by or on behalf of the Respondent must include a clear statement that **the project was performed as part of the settlement of an enforcement action brought by the TCEQ**. Such statements include advertising, public relations, and press releases.

6. Recognition

The Respondent may not seek recognition for this contribution in any other state or federal regulatory program.

7. Other SEPs by TCEQ or Other Agencies

The SEP Offset Amount identified in this Attachment A and in the attached Agreed Order has not been, and shall not be, included as a SEP for the Respondent under any other Agreed Order negotiated with the TCEQ or any other agency of the state or federal government.